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FIG 1

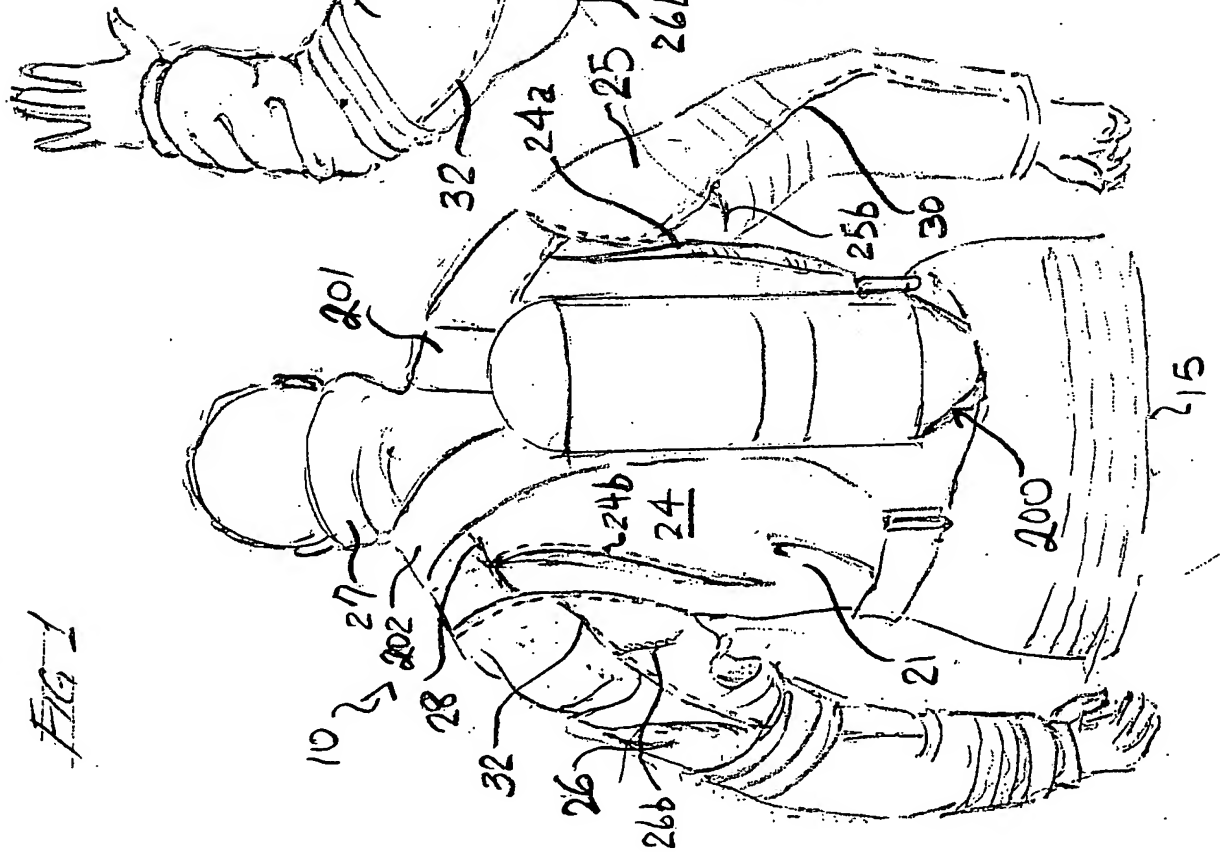


FIG 2

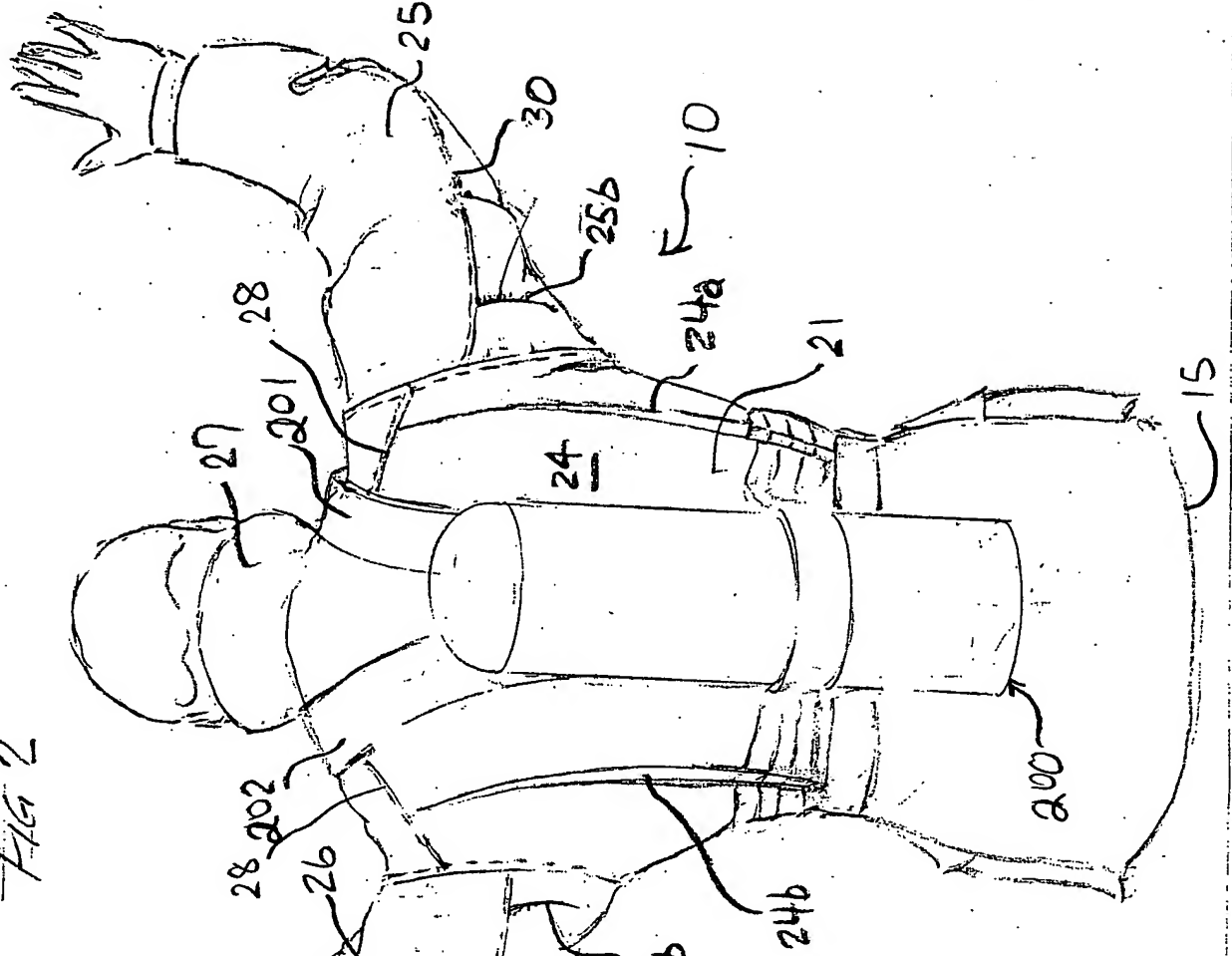


FIG 3

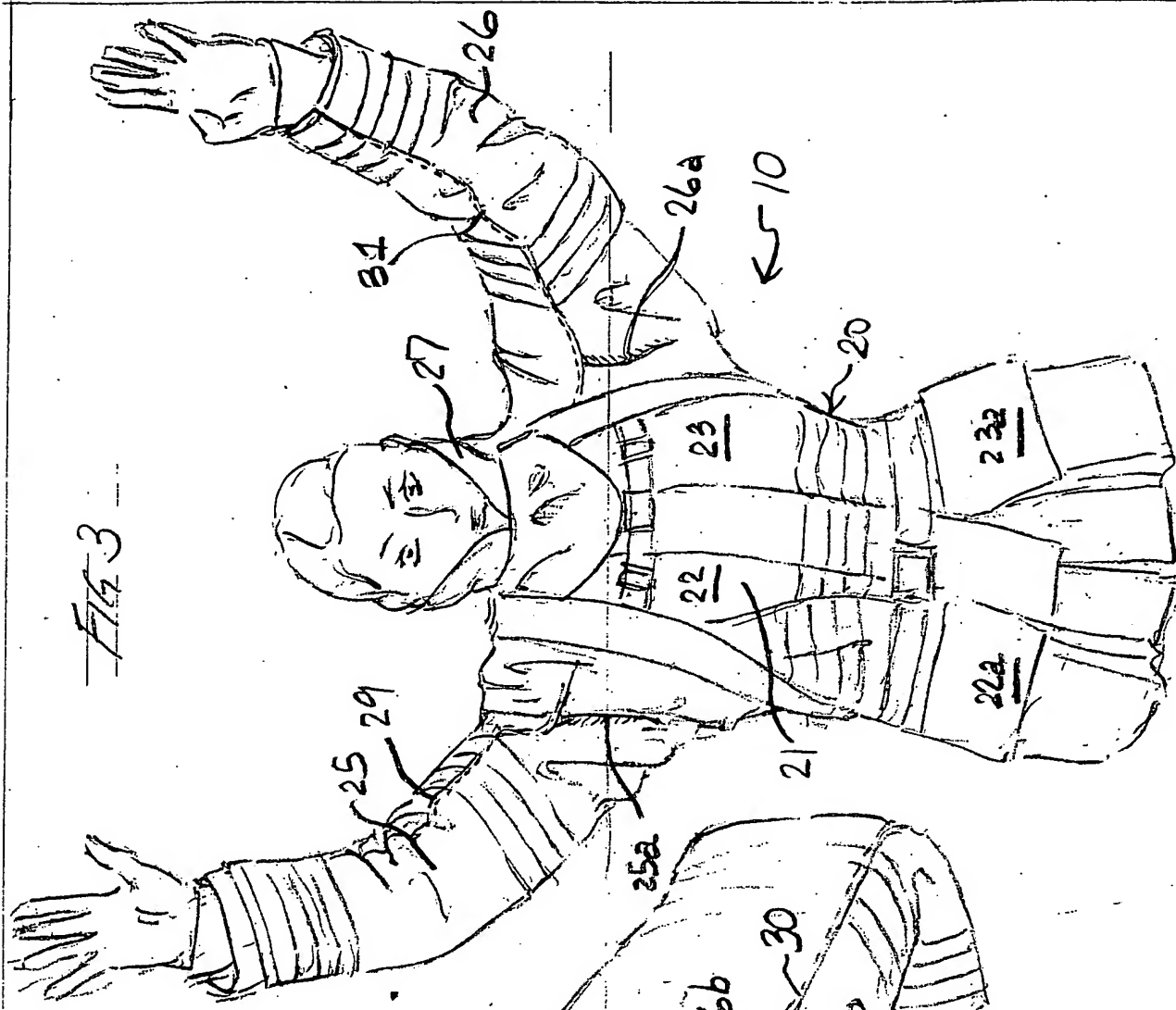


FIG 4

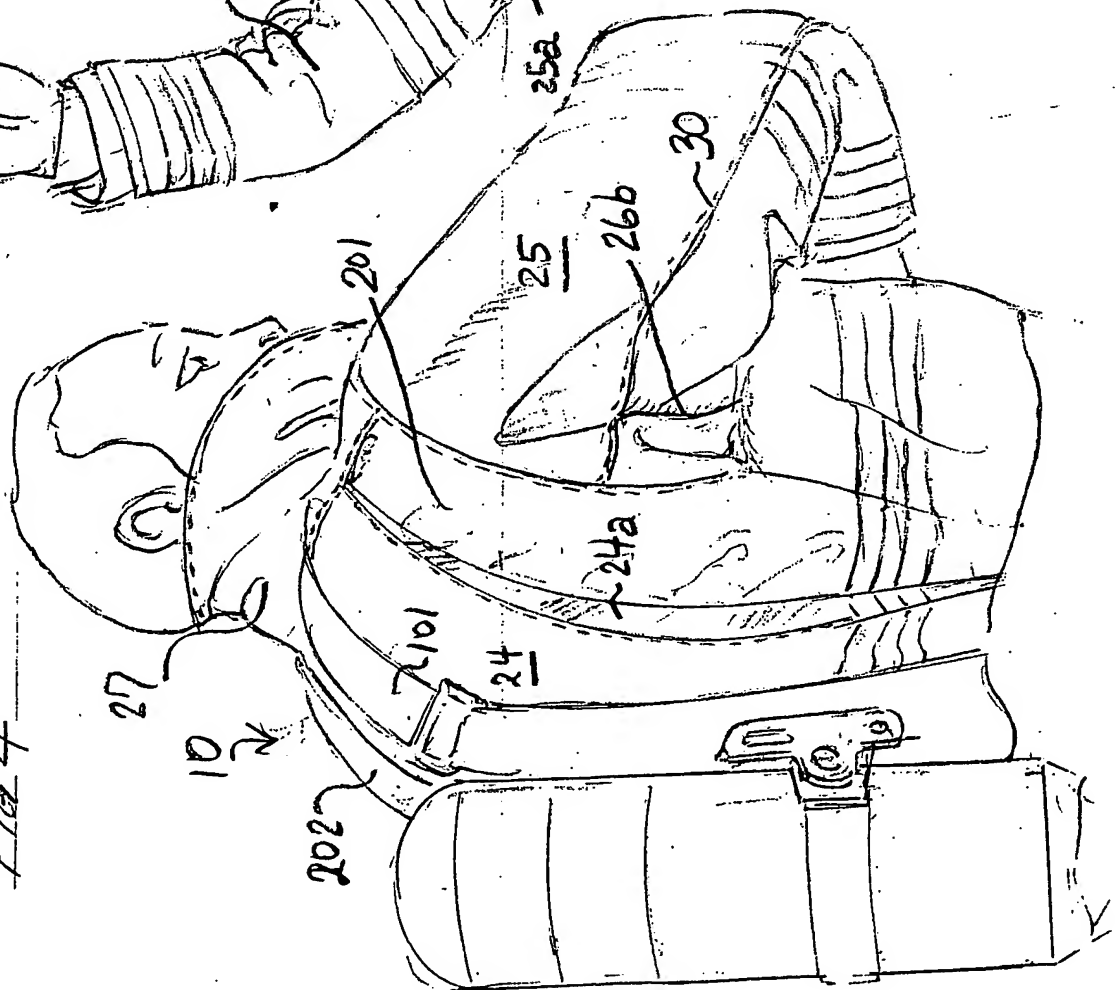


FIG 5

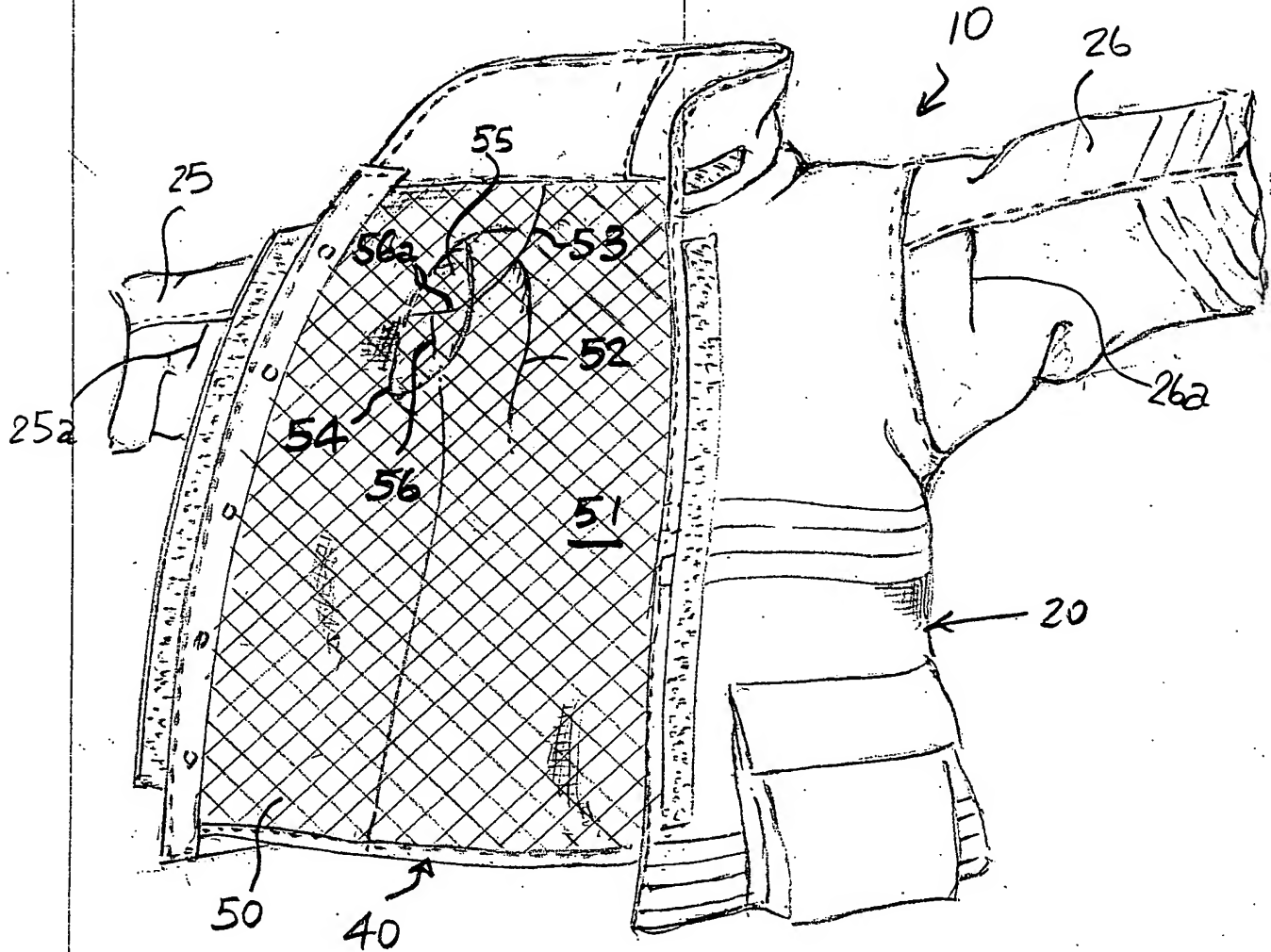


FIG. 6

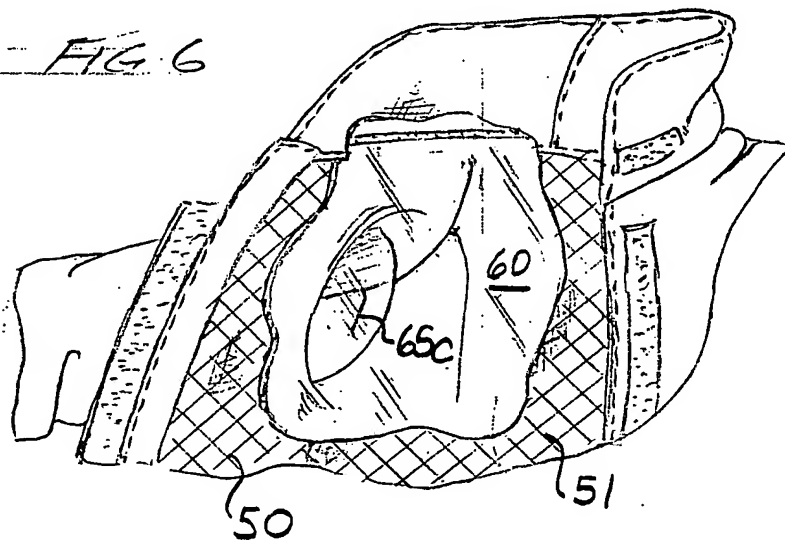


FIG 5A

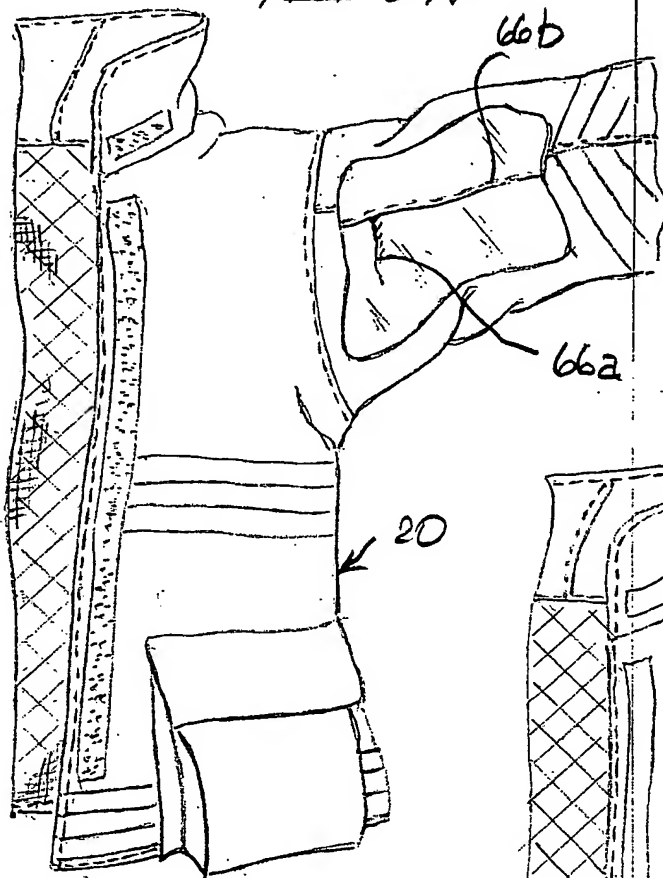


FIG 5B

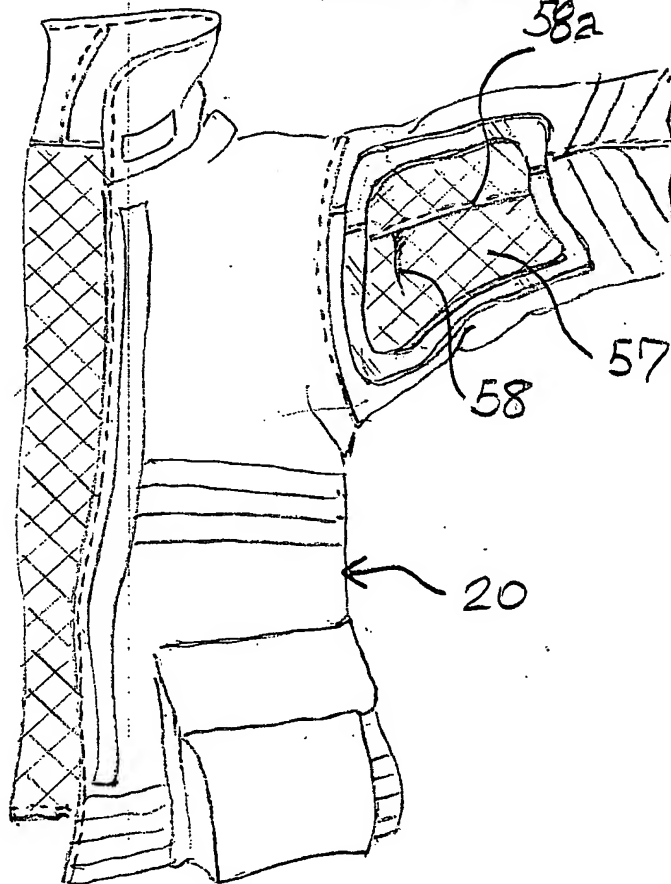


Fig 7

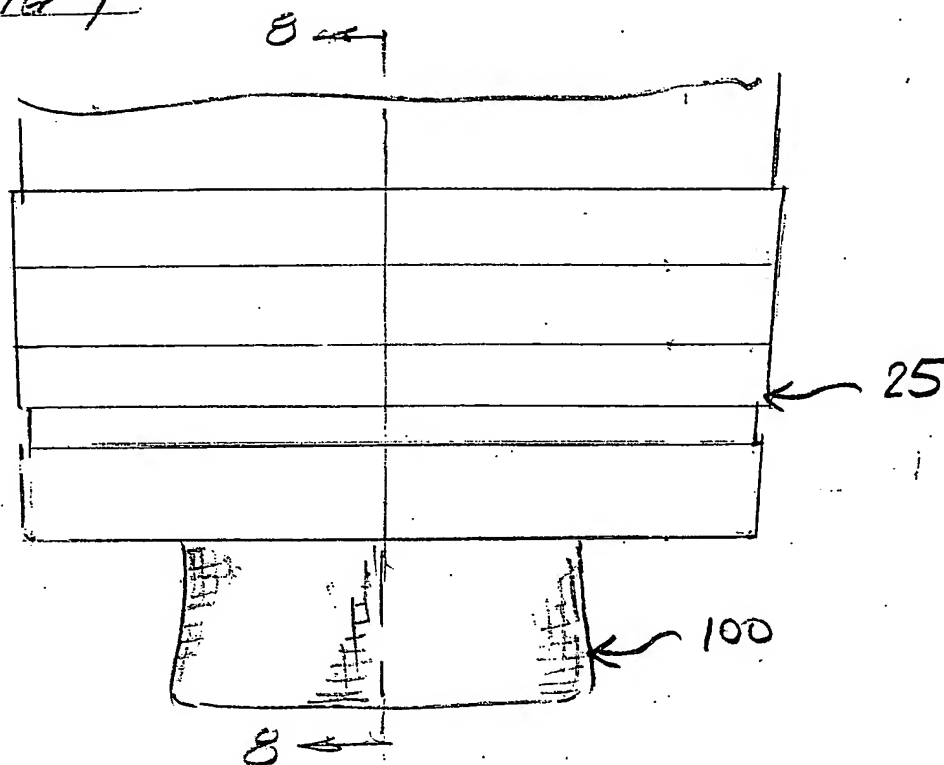


FIG 8

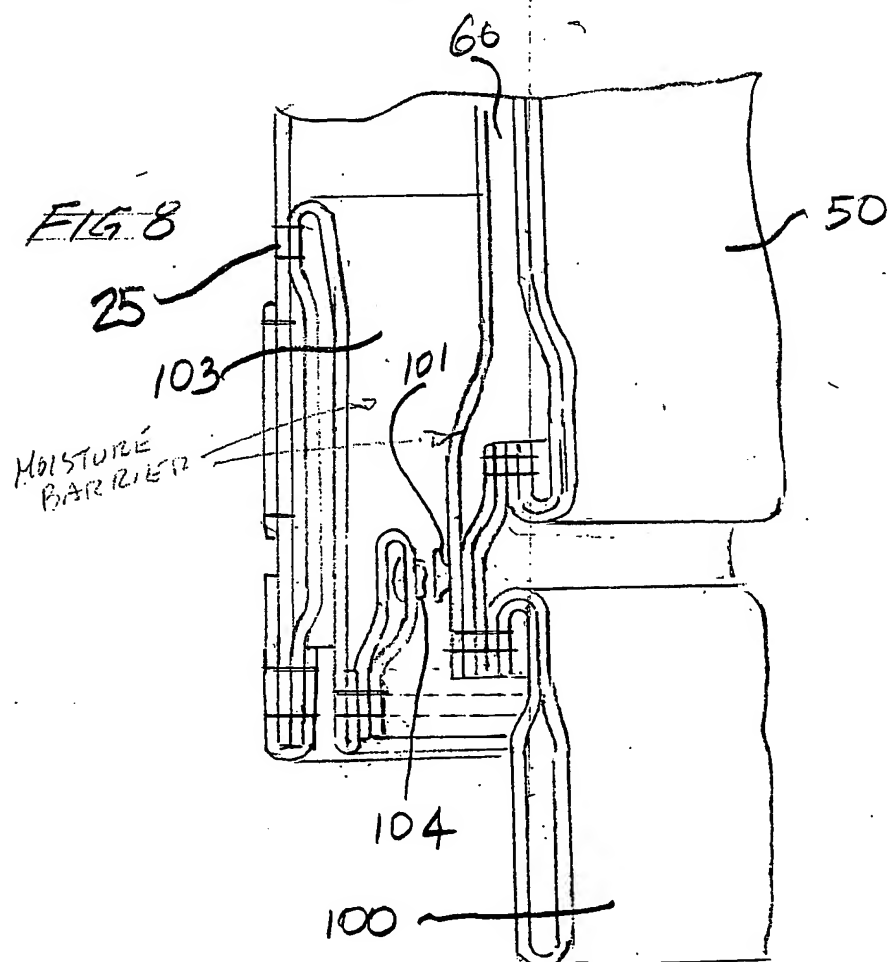


FIG. 9
(MOISTURE BARRIER)

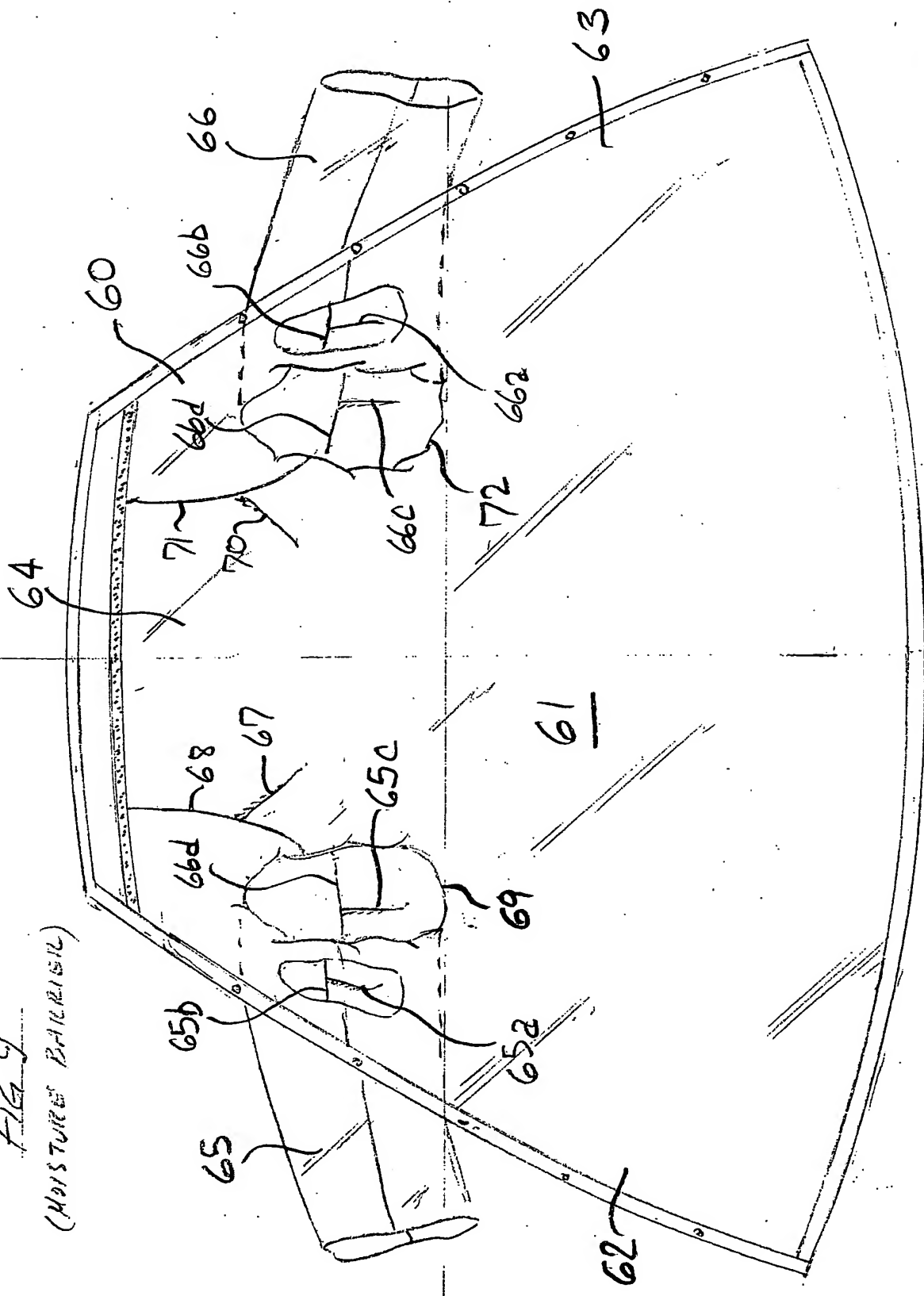


FIG. 10

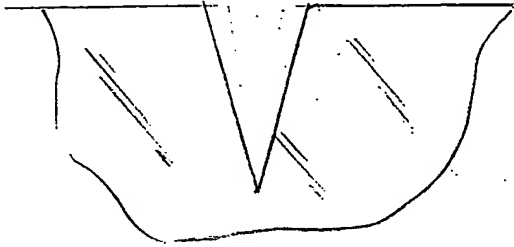


FIG. 11

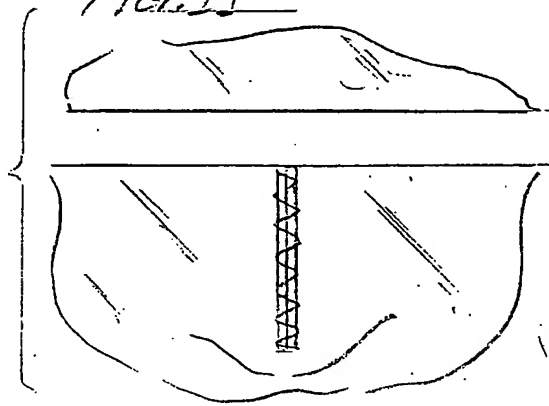


FIG. 12

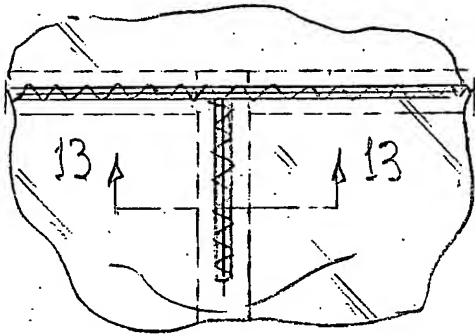


FIG. 13

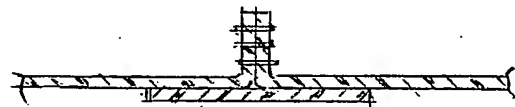


FIG. 14

MAKE TRIANGULAR
CUT IN PLASTIC
MOISTURE BARRIER
(FIG. 10)

SEW ENDS OF CUT
TOGETHER
(FIG. 11)

SEW MOISTURE BARRIER
TOGETHER AT LENGTH-
WISE SEAM OF SLEEVE
(FIG. 12)

APPLY PLASTIC
TAPE TO SEWN
SEAMS
(FIG. 13)